



发电/电焊机组零部件图册

PART CATALOGUE

WG6500M
WG6500MT
WG6500MP



版本号 **VERSION No.:** 2011-01

引言

本零部件图册汇编下列型号发电机组的所有配件：WG6500M-1,WG6500MT-1,WG6500MP-1。

This parts catalogue is compiled all service parts for modelsWG6500M-1,WG6500MT-1,WG6500MP-1。

1. 修订

当本零部件图册有修订和补充时，在适当的时候将发行修订版。为了您能够经常持有最新的零部件图册，建议您购买修订版，如想知道零部件图册修订版是否发行，请与隆鑫工业有限公司经营店联系。

When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your LONCIN distributor.

2. 缩写词

ASSY. 总成	COMP. 组合	R. 右	L. 左	A. C. 交流电	D. C. 直流电
IN. 进气	EX. 排气	FR. 前部	RR. 后部	HEX. 六角	

Abbreviations

ASSY. Assenbly	COMP. Complete	R. Right	L. Left	A. C. Alternating current	
D. C. Direct current	IN. Inlet	EX. Exhaust	FR. Front	RR. Rear	HEX.

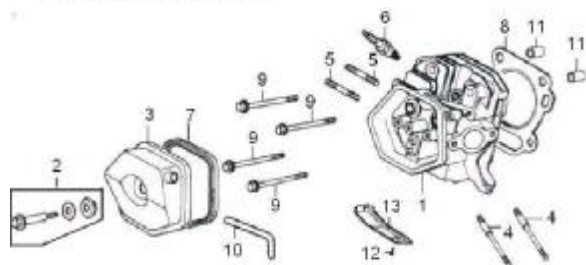
3. 零件数量

“零件数量（Reqd. No.）” 栏中数字表示该方框所述部分的数量。

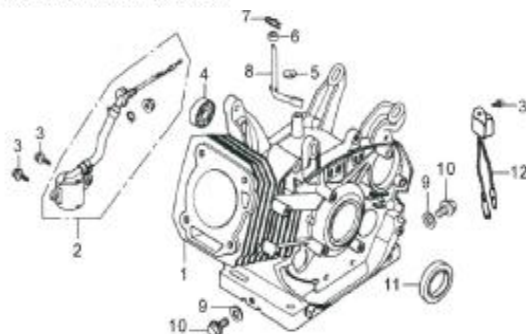
Required quantity

The number given in the “Reqd. No.” column indicates the quantity of parts used in the section described in that block. Quantities in () indicates the quantity of D model that is the generator with electric starter. The symbol - means zero.

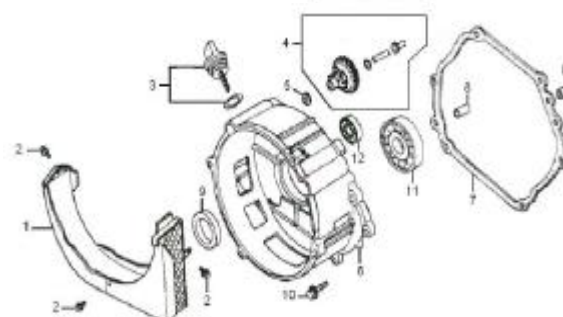
汽缸头 (Cylinder head)



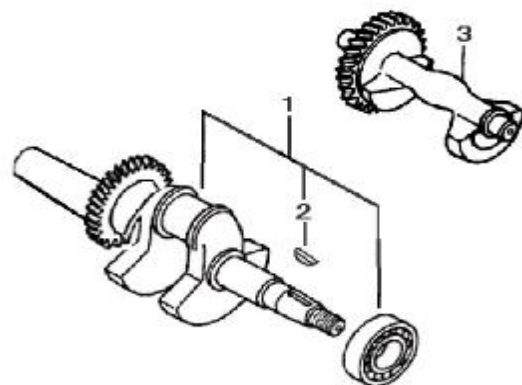
曲轴箱体 (Crank case)



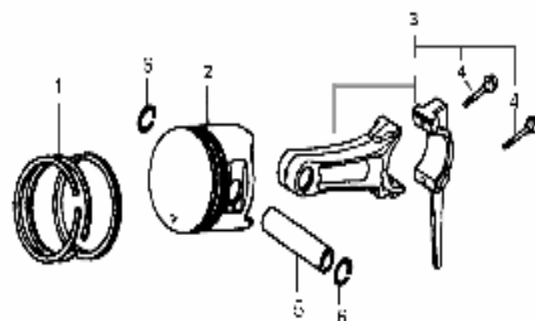
曲轴箱盖 (Crank case cover)



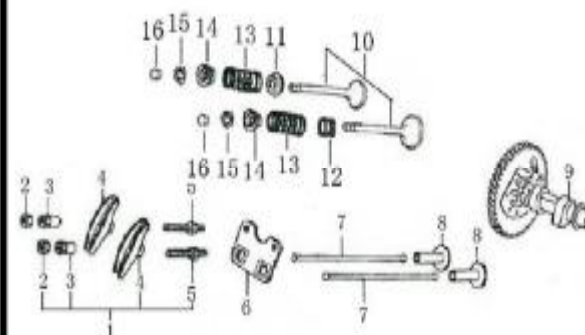
曲轴 (Crankshaft)



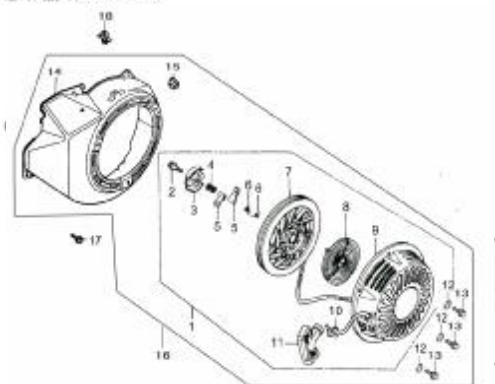
活塞连杆 (Piston/connecting rod)



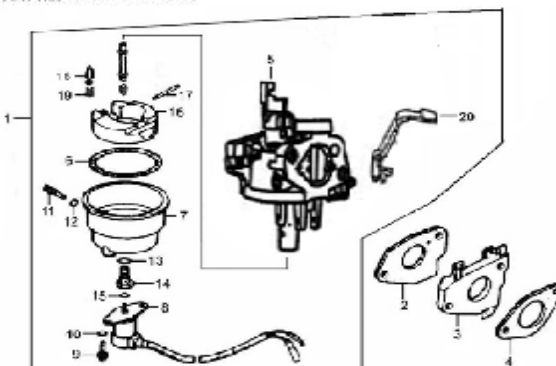
凸轮轴 (Camshaft)



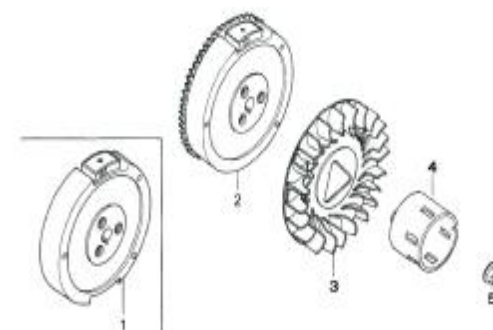
起动器 (Starter)



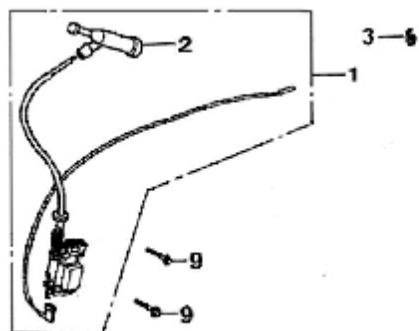
化油器 (Carburetor)



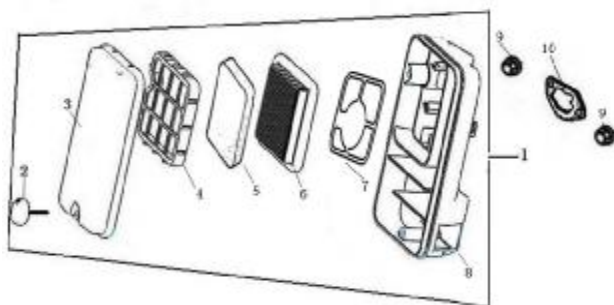
飞轮 (Flywheel)



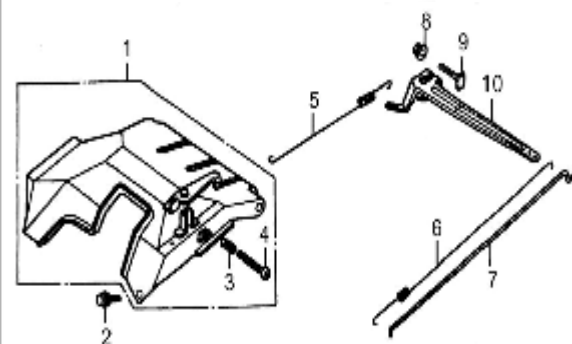
点火器 (Ignition comp.)



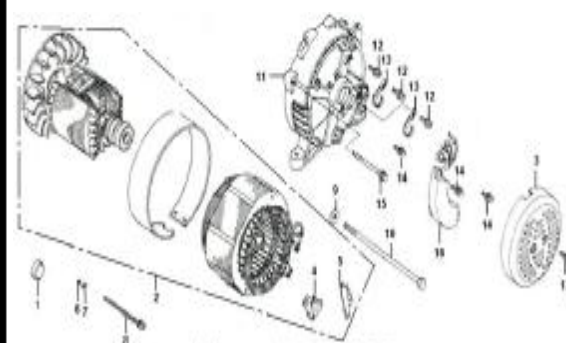
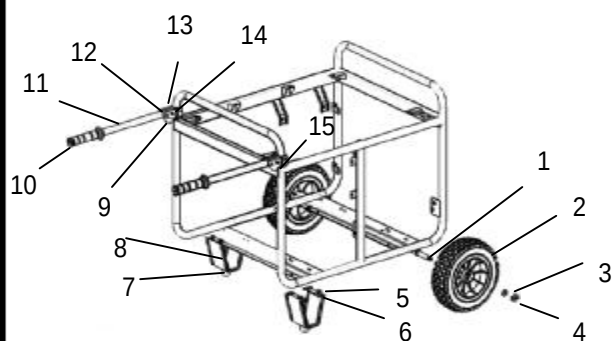
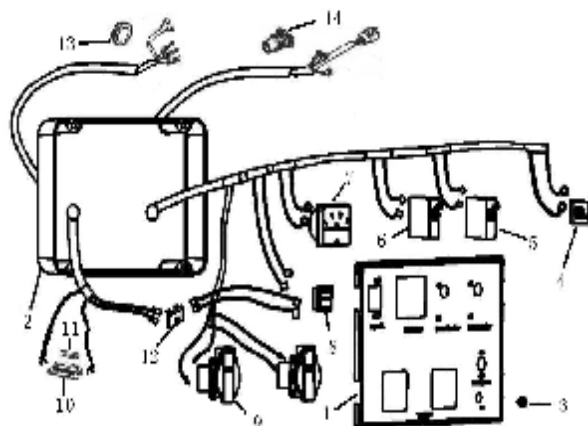
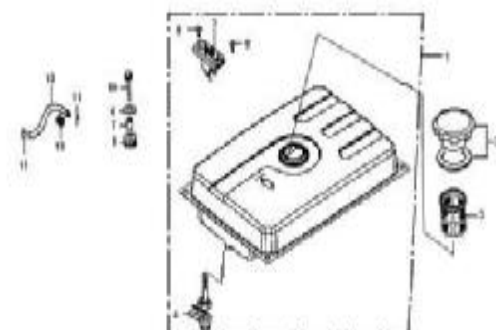
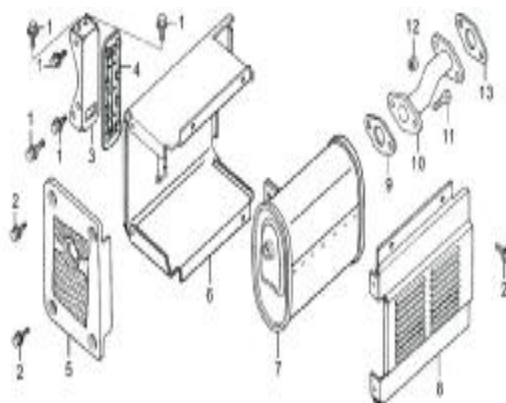
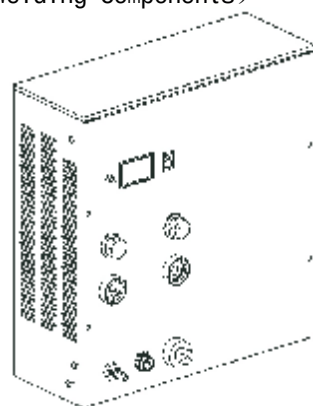
空滤器 (Air cleaner)

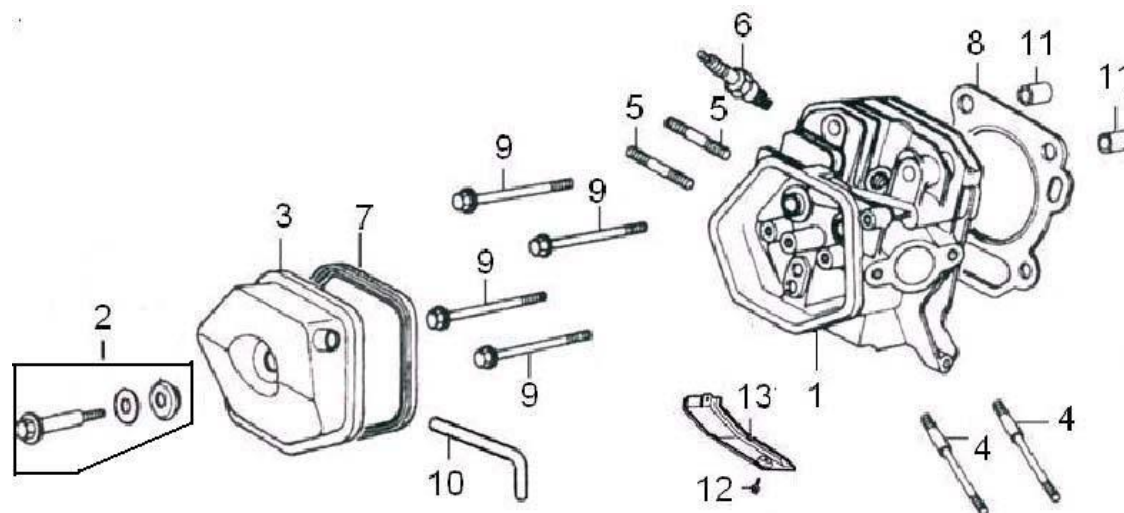


调速控制 (Control)



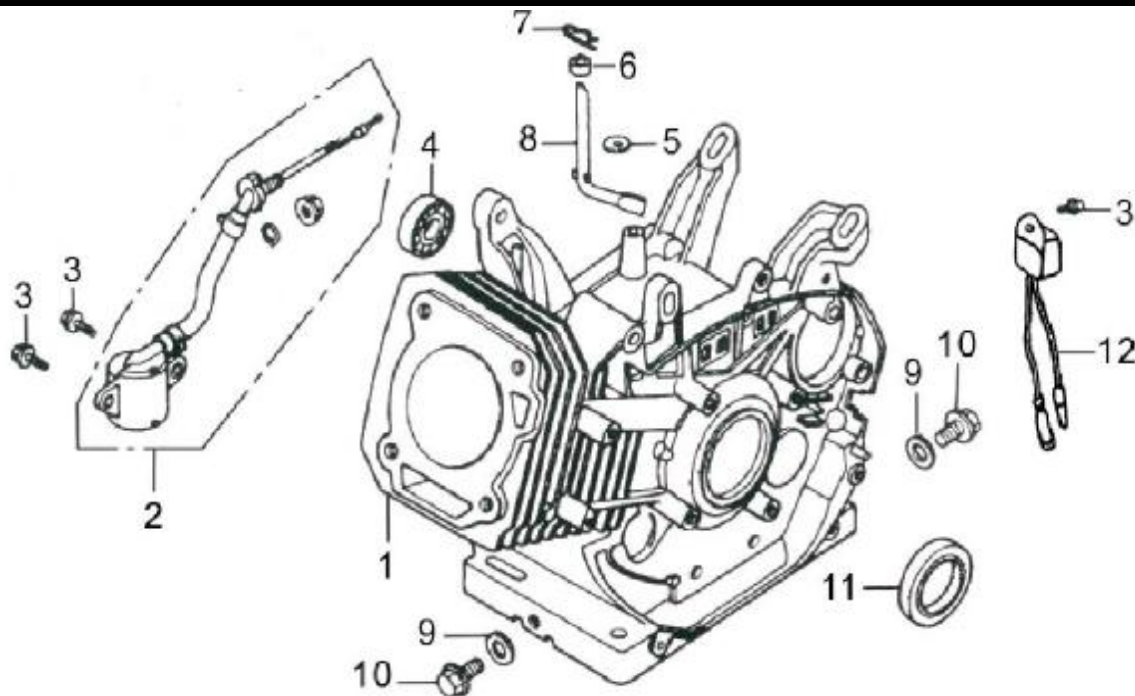
焊机组件 (Welding components)





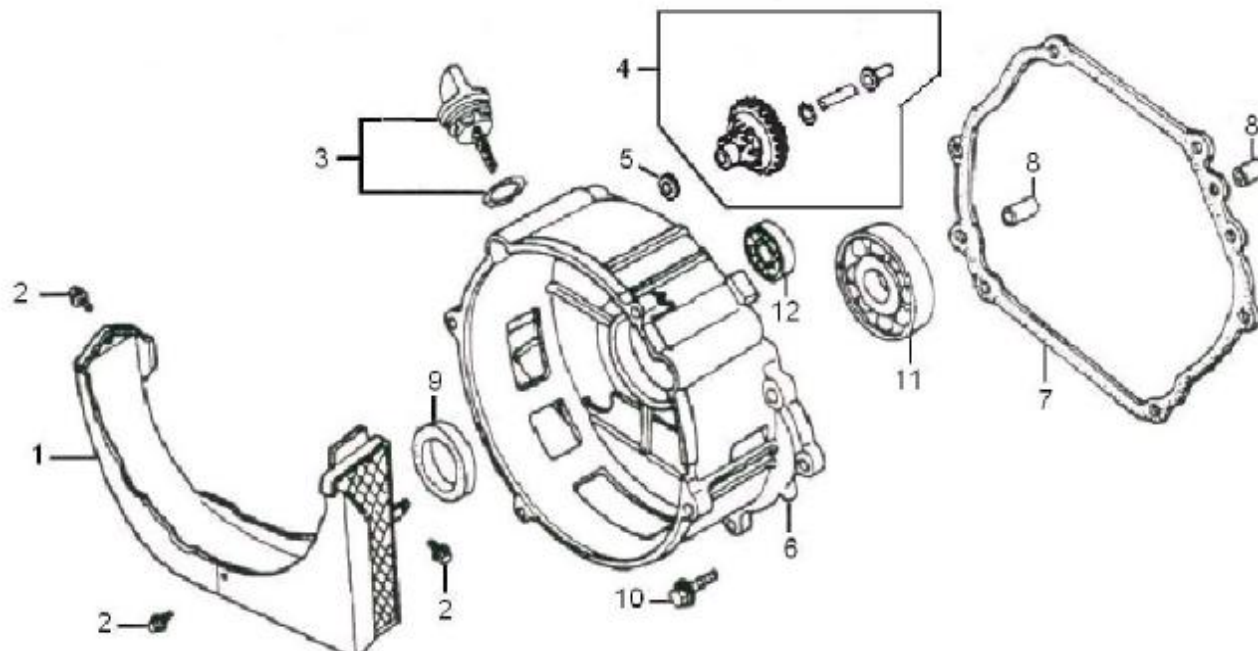
气缸头 (Cylinder head)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	120080278-T110	气缸头	HEAD COMP., CYLINDER	1	1	1
2	120420011-T110	气缸头盖螺栓组合	BOLT COMP., HEAD COVER	1	1	1
3	120220009-T110	气缸头盖组合	COVER COMP. HEAD	1	1	1
4	380180096-T560	双头螺栓6-8×106	BOLT, STUD, INTAKE 6-8×106	2	2	2
5	380180098-T040	双头螺栓8×34	BOLT, STUD, EXHAUST 8×34	2	2	2
6	270960025-T040	火花塞	SPARK PLUG	1	1	1
7	380840425-T110	密封圈	GASKET,CYLINDER	1	1	1
8	120150137-T11D	气缸头密封垫	SEALING PAD, CYLINDER	1	1	1
9	380140337-T110	六角头法兰面螺栓M10×80	BOLT, FLANGE M10×80	4	4	4
10	380740461-T560	通气管	TUBE, BREATHER	1	1	1
11	380600116-T110	定位销12×20	PIN, DOWEL 12×20	2	2	2
12	380140001-0006	六角头法兰面螺栓M6×12	BOLT, FLANGE M6×12	1	1	1
13	160190006-T110	空气头导流罩	SHROUD	1	1	1



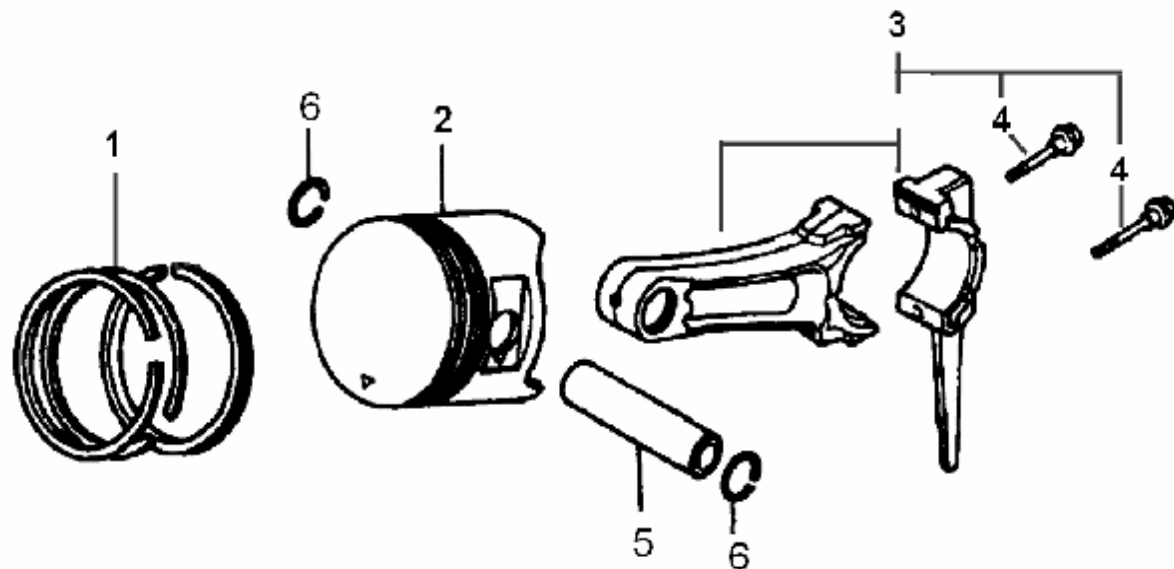
曲轴箱体 (Crankcase)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	110810014-T110	曲轴箱体	CRANKCASE	1	1	1
2	281850152-T110	油位传感器	SWITCH ASSY., OIL LEVEL	1	1	1
3	380140001-0006	六角头法兰面螺栓M6×12	BOLT, FLANGEM6×12	3	3	3
4	380630099-0001	轴承6202	BEARING, RADIAL BALL 6202	1	1	1
5	380450522-T110	平垫圈 8×16×1.2	WASHER, PLAIN 8×16×1.2	1	1	1
6	380650339-T110	油封8×14×4	OIL SEAL 8×14×4	1	1	1
7	381350004-T040	销夹	PIN, LOCK	1	1	1
8	171630003-T110	调速臂	SHAFT, GOVERNOR ARM	1	1	1
9	380450516-0001	平垫圈12×20×2	WASHER, DRAIN PLUG12×20×2	2	2	2
10	110260024-T110	密封螺塞M12×1.5×15	BOLT, DRAIN PLUG M12×1.5×15	2	2	2
11	380650337-T110	油封35×52×7	OIL SEAL 35×52×7	1	1	1
12	281890001-T040	机油保护器	ALERT UNIT,OIL	1	1	1



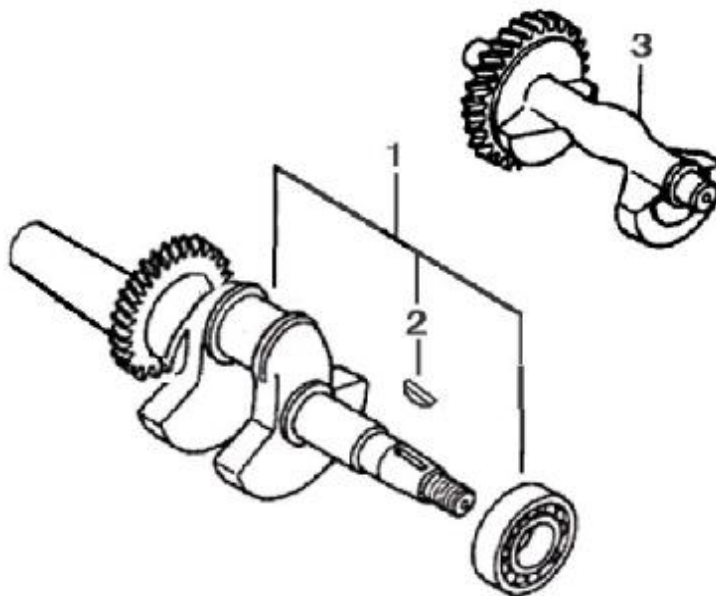
曲轴箱盖 (Crankcase cover)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	660040002-T560	电机风罩	COVER, DUST	1	1	1
2	380140332-0001	六角头法兰面螺栓M5×10	BOLT, FLANGE M5×10	3	3	3
3	110690039-T560	机油尺组合	CAP COMP., OIL FILLER	1	1	1
4	171750004-T110	调速齿轮部件	GOVERNOR ASSY.	1	1	1
5	380450531-T040	平垫圈 6×13×1	WASHER, PLAIN 6×13×1	1	1	1
6	110820012-T560	曲轴箱盖	CRANKCASE COVER	1	1	1
7	110830008-T11D	曲轴箱盖密封垫	PACKING, CASE COVER	1	1	1
8	380600119-0001	定位销8×12	PIN, DOWEL 8×12	2	2	2
9	380650337-T110	油封35×52×7	OIL SEAL 35×52×7	1	1	1
10	380140005-0006	六角头法兰面螺栓M8×40	BOLT, FLANGE M8×40	7	7	7
11	380630141-0002	轴承 6207	BEARING, RADIAL BALL 6207	1	1	1
12	380630099-0001	轴承 6202	BEARING, RADIAL BALL 6202	1	1	1



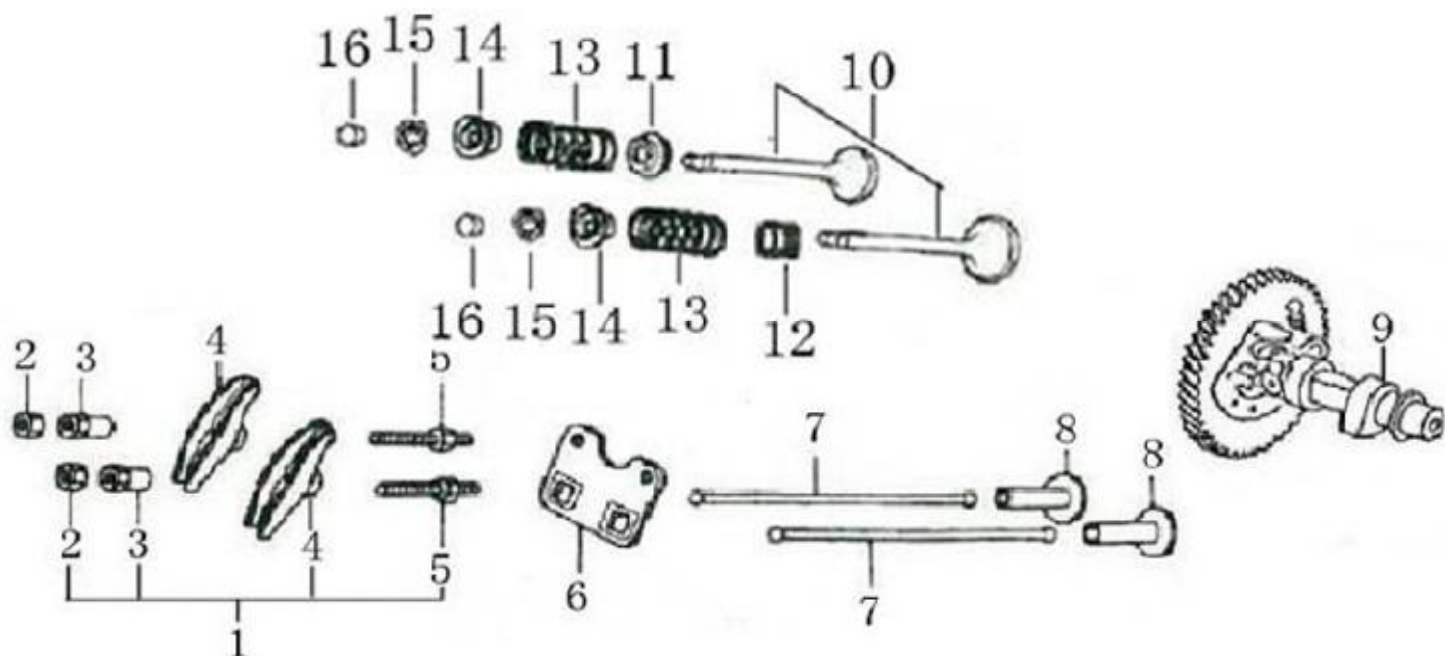
活塞连杆 (Piston/Connecting rod)

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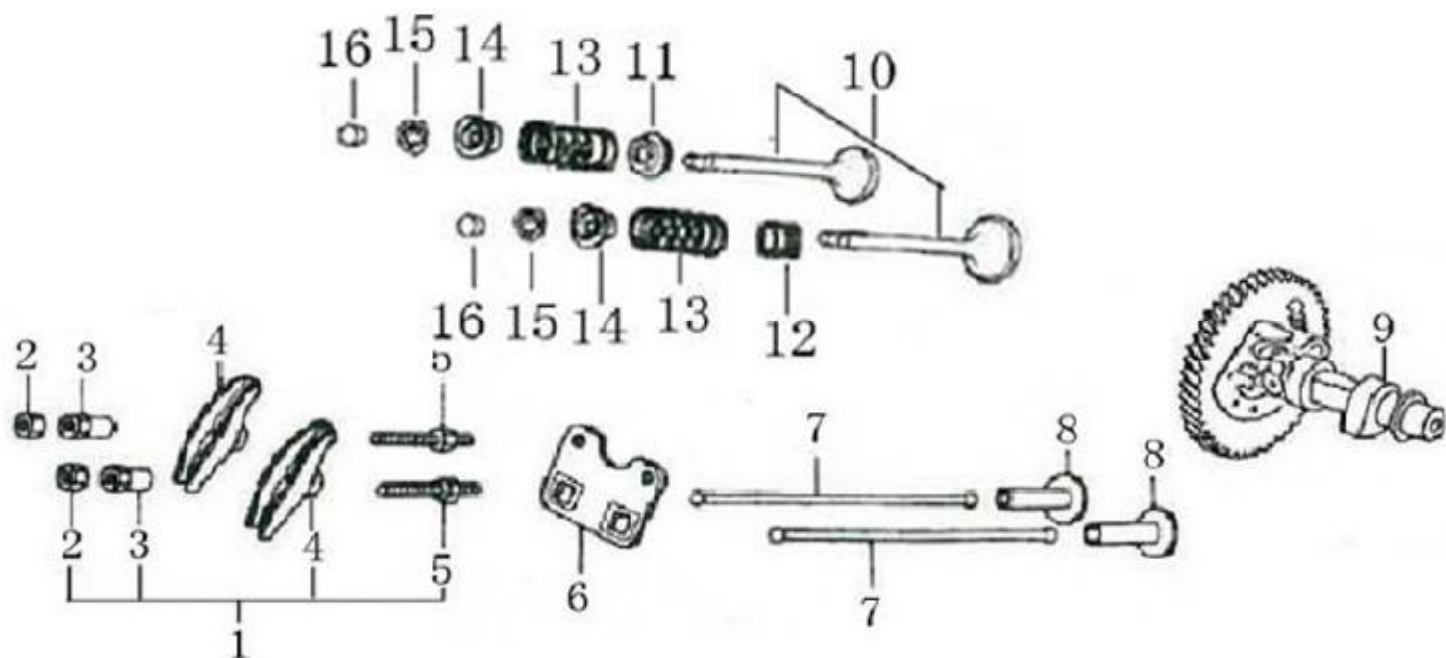
曲轴 (Crankshaft)

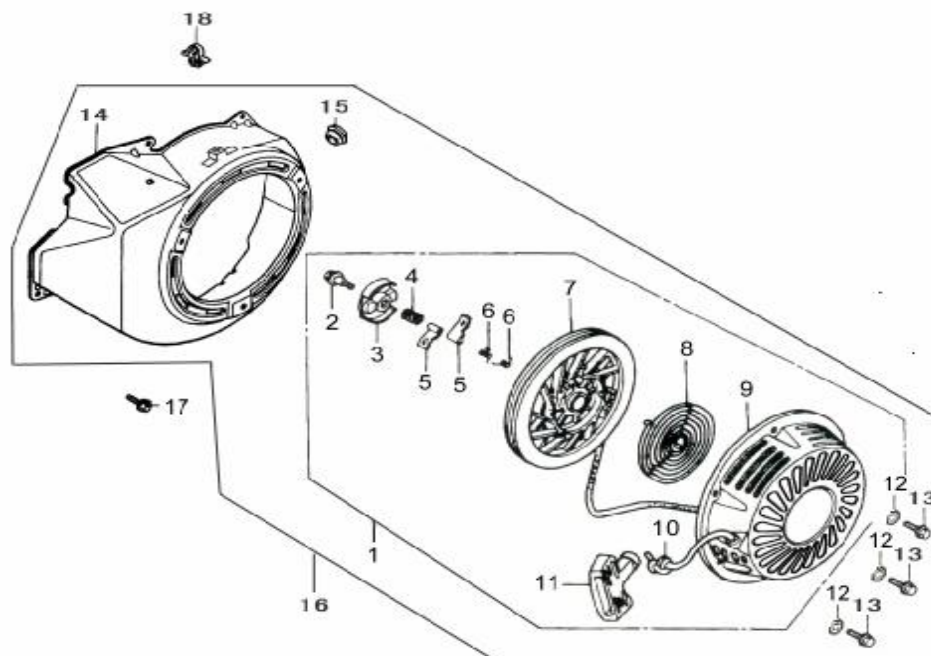
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凸轮轴（Camshaft）

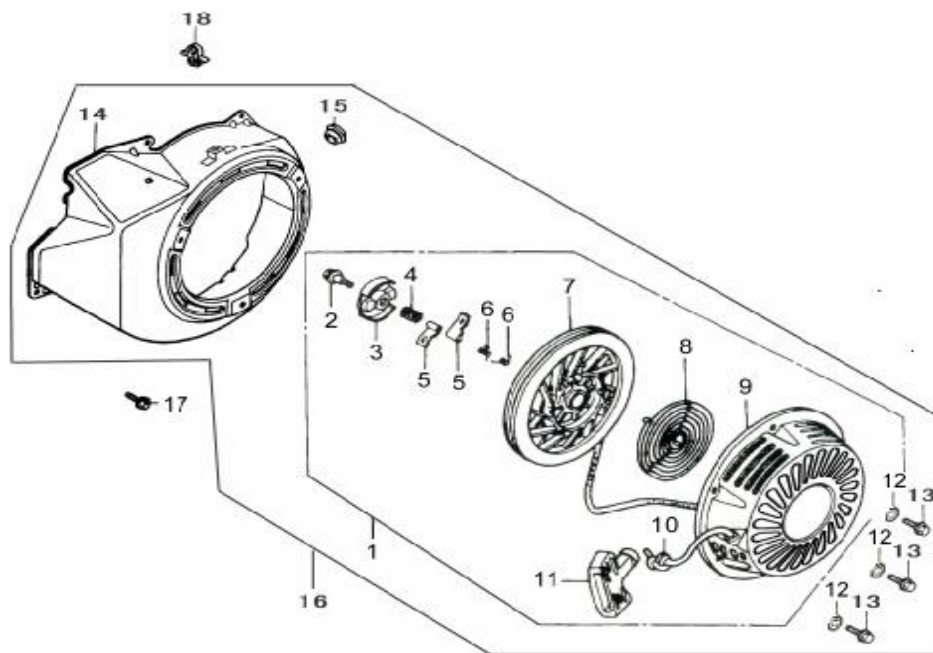
序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量（Quantity）		
				WG6500M	WG6500MT	WG6500MP
1	140450023-T110	气门摇臂组合	ROCKER ARM COMP.	2	2	2
2	140470001-T040	气门锁紧螺母	NUT, PIVOT ADJUSTING	2	2	2
3	140490012-T040	气门调节螺母	PIVOT ROCKER ARM	2	2	2
4	140460024-T110	气门摇臂	ROCKER ARM	2	2	2
5	140480012-T040	气门调节螺栓	BOLT POVIT	2	2	2
6	140710002-T110	推杆限位板组合	Plate Assy.	1	1	1
7	140670006-T110	挺杆	PUSH ROD	2	2	2
8	140690004-T110	挺柱	LIFTER, VALVE	2	2	2
9	140020045-T110	凸轮轴组合	CAMSHAFT ASSY.	1	1	1
10	500550027-T110	气门套件	VALVE KIT	1	1	1
11	140360010-T110	气门内弹簧座圈	SEAT, VALVE SPRING	1	1	1
12	140400012-T110	挡油罩	SEAL, VALVE STEM	1	1	1
13	140340023-T110	气门内弹簧	SPRING, VALVE	2	2	2
14	140380018-T110	气门弹簧座	RETAINER, EX. VALVE SPRING	2	2	2

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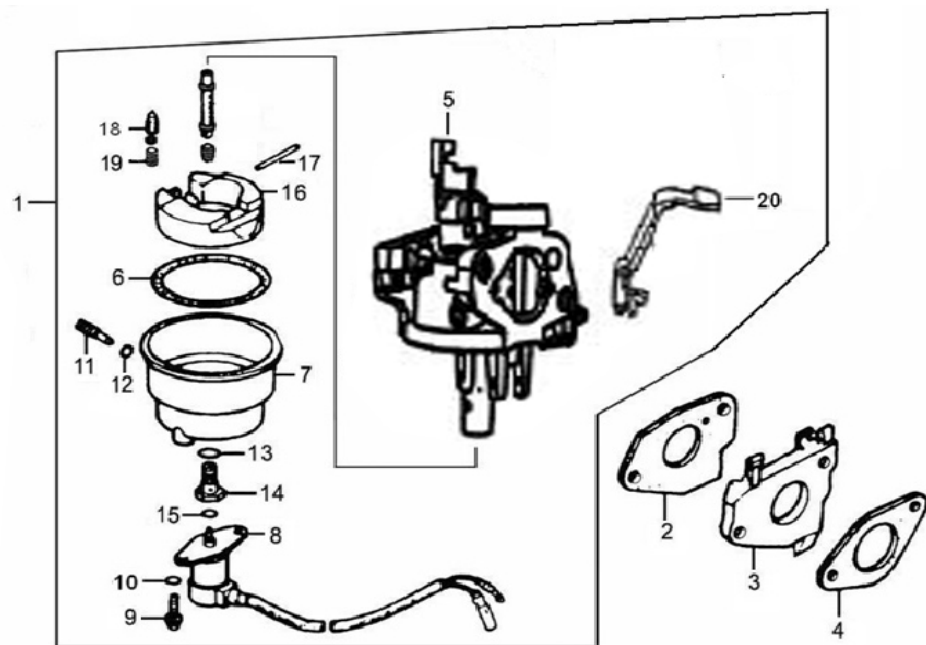
起动器 (Starter)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	193500017-T110	手起动部件	STARTER ASSY.	1	1	1
2	380020067-T040	六角头轴肩螺栓	SCREW, SETTING	1	1	1
3	193550003-T040	驱动导向板	GUIDE, RATCHET	1	1	1
4	381150342-T040	压簧	SPRING, FRICTION	1	1	1
5	193540003-T040	驱动凸轮	RATCHET, STARTER	2	2	2
6	381160090-T040	扭簧	SPRING, RETURN	2	2	2
7	193520005-T110	拉绳盘	REEL, RECOIL STARTER	1	1	1
8	193340019-T110	起动复位弹簧	SPRING, RECOIL STARTER	1	1	1
9	193640007-T110	拉绳盘罩	COVER COMP., FAN	1	1	1
10	193530005-T110	拉绳	ROPE	1	1	1
11	193560008-T110	拉绳手柄	KNOB, RECOIL STARTER	1	1	1
12	380450004-0003	平垫圈6	WASHER	3	3	3
13	380140089-0003	六角头法兰面螺栓M6×8	BOLT, 6×8	3	3	3
14	160210015-T560	风扇罩部件	COVER COMP., FAN	1	1	1



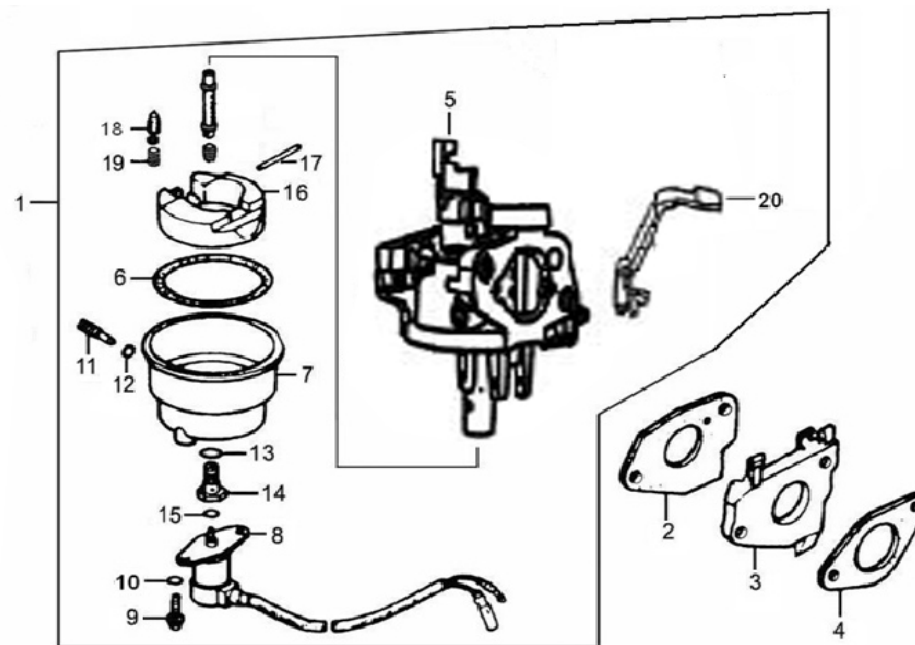
起动机 (Starter)

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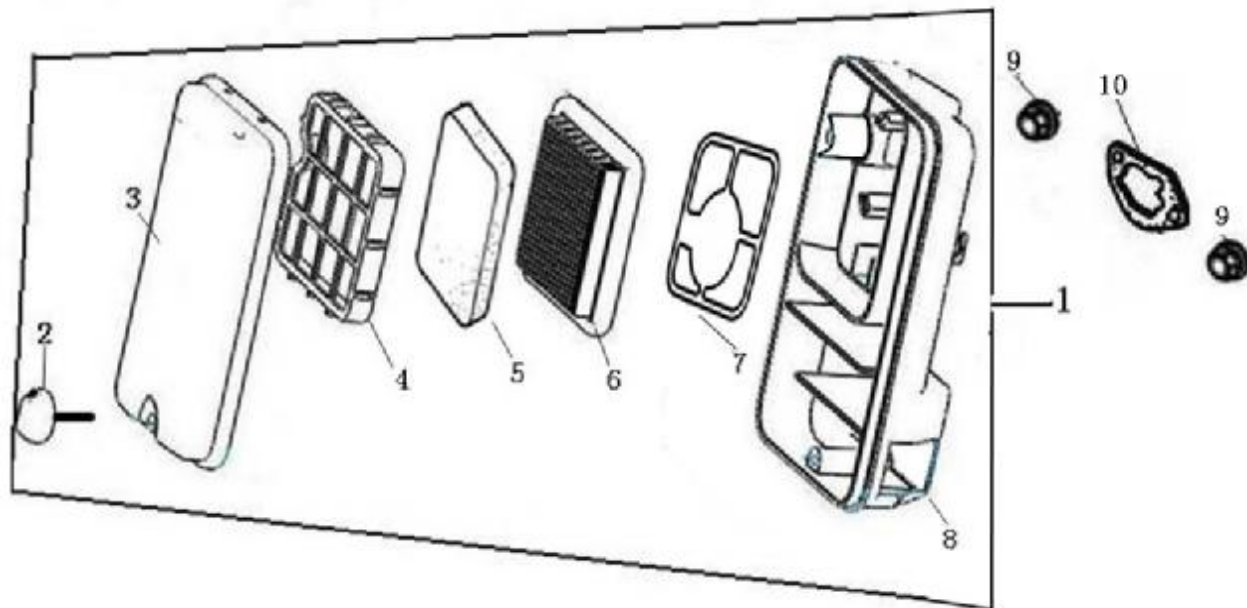
化油器 (Carburetor)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	170020770-T560	化油器	CARBURETOR ASSY.	1	1	1
2	170430050-T11D	化油器密封垫	GASKET, CARBURETOR	1	1	1
3	170440041-T110	化油器隔热垫	SPACER, CARBURETOR	1	1	1
4	170430062-T11D	化油器密封垫	GASKET, INSULATOR	1	1	1
5	170160042-T560	化油器主体	NOUMENON,CARBURETOR	1	1	1
6	380840456-T110	密封圈	GASKET, OIL CUP	1	1	1
7	170250023-T560	浮子室	OIL CUP	1	1	1
8	170420002-T560	电磁阀	VALVE ASSY., SOLENOID	1	1	1
9	380200006-0001	十字槽盘头螺钉M5×12	SCREW, PAN, 5×12	2	2	2
10	380460005-0007	弹性垫圈5	WASHER, SPRING, 5MM	2	2	2
11	380230020-T110	油杯放油螺塞	DRAIN BOLT	1	1	1
12	380450577-T040	密封圈(放油螺栓垫片)	GASKET,OIL CUP	1	1	1
13	38084	密封圈	GASKET, BOLT, OIL CUP	1	1	1
14	380140354-T560	六角头法兰面螺栓	BOLT, OIL CUP	1	1	1



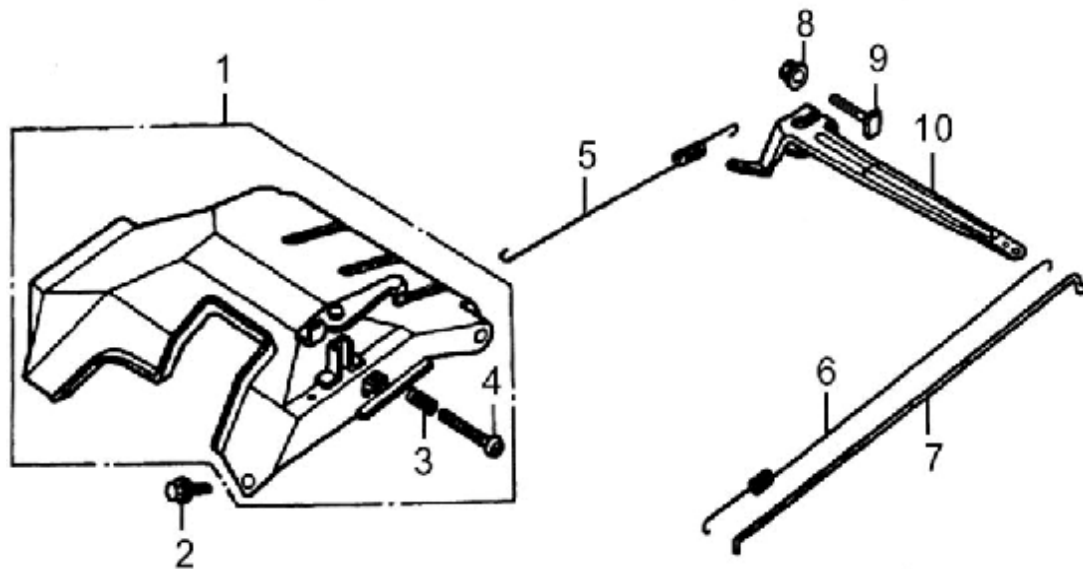
化油器 (Carburetor)

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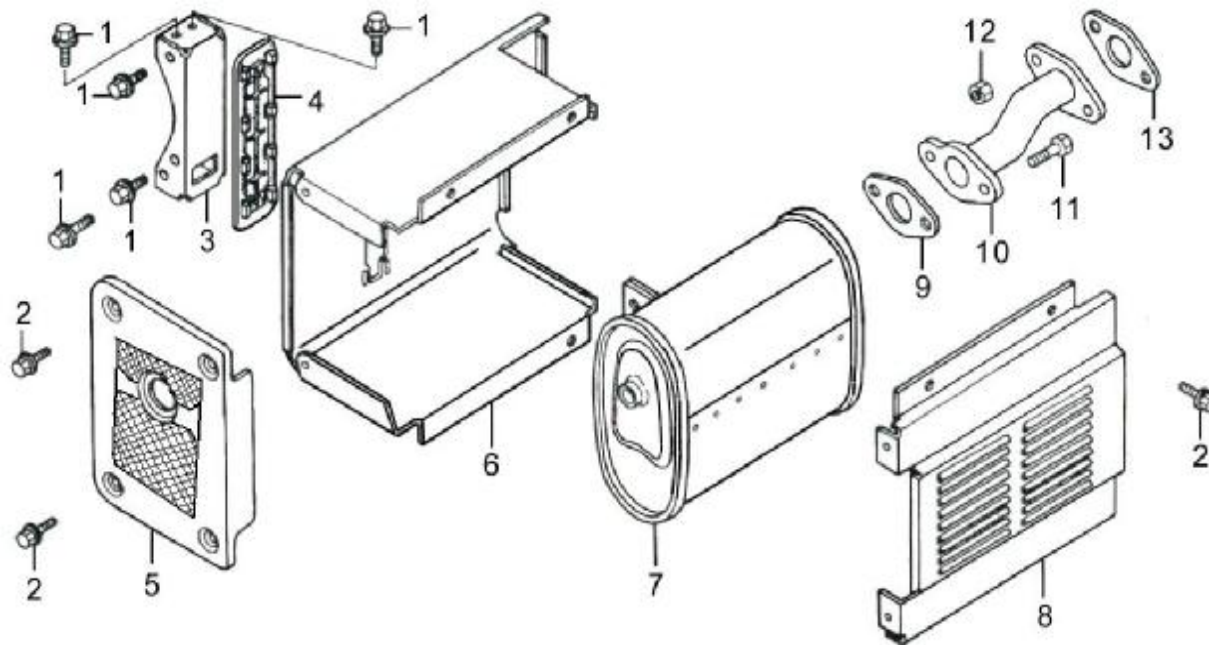
空滤器 (Air cleaner)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	180020510-0001	空滤器	AIR CLEANER	1	1	1
2	180270003-0001	空滤器罩锁紧螺栓	BOLT,COVER,AIR CLEANER	1	1	1
3	180070159-0001	空滤器壳体盖	COVER, AIR CLEANER	1	1	1
4	180120096-0001	空滤器滤芯骨架	ELEMENT	1	1	1
5	180130199-0001	空滤器滤芯	ELEMENT, AIR CLEANER	1	1	1
6	180130198-0001	空滤器滤芯	ELEMENT, AIR CLEANER	1	1	1
7	180330035-0001	滤芯支撑板体	NOSE,SILENCER	1	1	1
8	180280036-0001	空滤器座	CASE COMP., AIR CLEANER	1	1	1
9	380370048-0001	六角法兰面螺母	NUT,FLANGE	2	2	2
10	170430070-0001	化油器密封垫	PACKING, AIR CLEANER	1	1	1



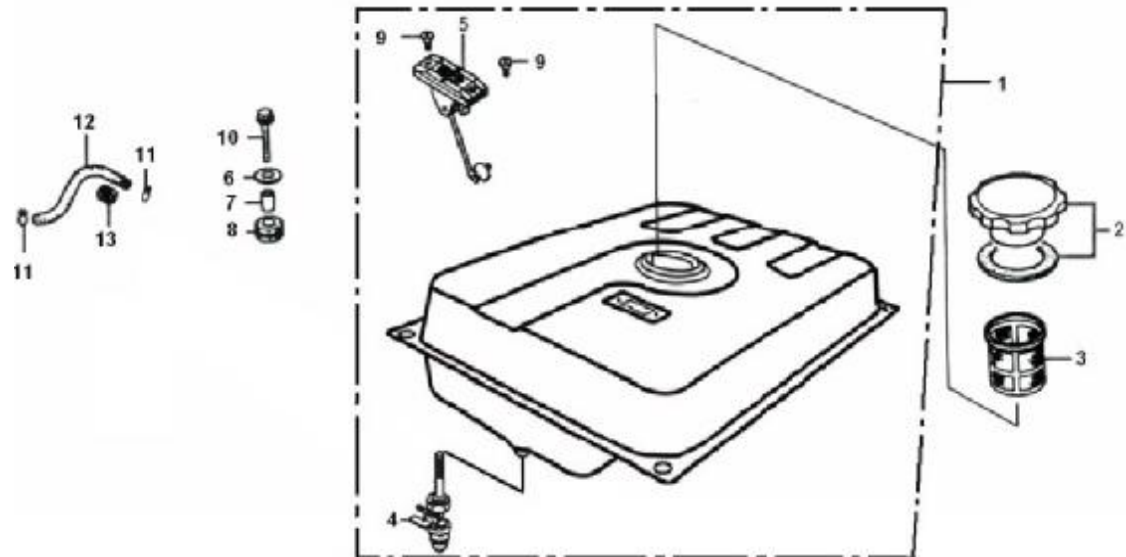
调速控制 (Control)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	171680005-T560	油门操纵手柄组合	CONTORL ASSY.	1	1	1
2	380140001-0006	六角法兰面螺栓M6×12	BOLT, FLANGE, 6×12	2	2	2
3	171660008-T560	调速限位簧	SPRING,CONTROL ADJUSTING	1	1	1
4	380200017-0005	十字槽盘头螺钉M5×35	SCREW , PAN	1	1	1
5	171600007-T560	调速弹簧	SPRING, GOVERNOR A	1	1	1
6	171610001-T110	节气门复位弹簧	SPRING, GOVERNOR B	1	1	1
7	171590005-T110	油门拉杆	ROD, GOVERNOR	1	1	1
8	380370048-0001	螺母 M6	NUT, FLANGE, 6MM	1	1	1
9	380250002-T040	方头平端紧定螺钉M6×21	BOLT, GOVERNOR ARM	1	1	1
10	171620003-T110	调速支架	ARM, GOVERNOR	1	1	1



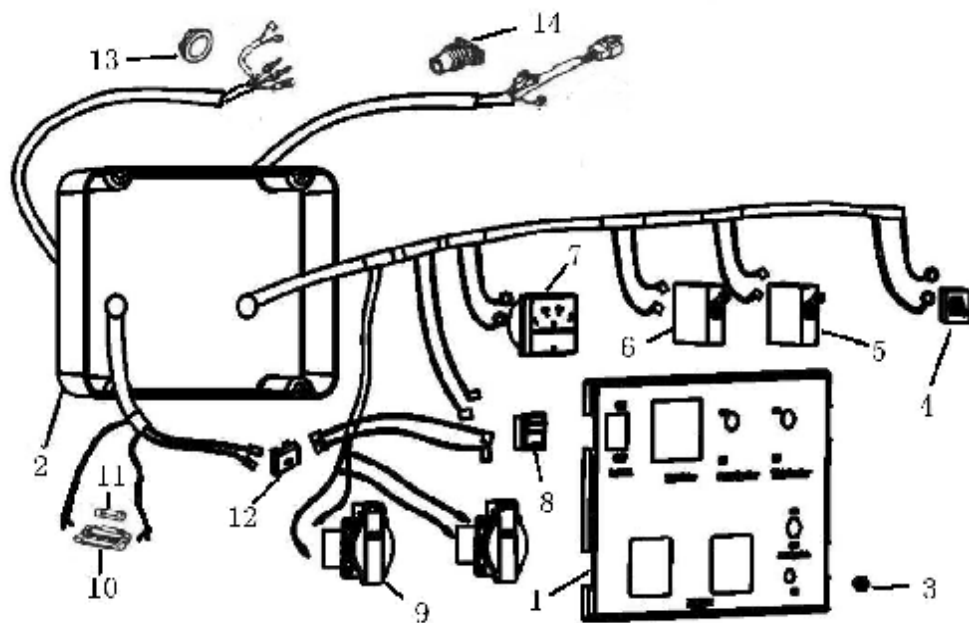
消声器 (Muffler)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	380140040-0005	六角法兰面螺栓M8×16	BOLT, FLANGE, 8×16	4	4	4
2	380140215-0003	六角法兰面螺栓M6×14	BOLT, FLANGE, 6×14	7	7	7
3	180990051-T560	消声器支架	STAY COMP., MUFFLER	1	1	1
4	180980001-T560	内罩胶条	SEAL, PROTECTOR MUFFLER	1	1	1
5	180770124-T560	消声器尾盖	PROTECTOR, MUFFLER SIDE	1	1	1
6	180960031-T56P	消声器护罩	PROTECTOR COMP., MUFFLER INNER	1	1	1
7	180570825-T570	消声器	MUFFLER COMP.	1	1	1
8	180960019-T560	消声器护罩	PROTECTOR COMP., MUFFLER OUTER	1	1	1
9	180660049-T560	消声器垫圈	GASKET, EX., PIPE	1	1	1
10	180590150-T56P	排气管	PIPE, COMP., EX.	1	1	1
11	380140028-0004	六角法兰面螺栓M8×32	BOLT, FLANGE, 8×32	2	2	2
12	380340005-0005	六角螺母M8	NUT, HEX., 8MM	2	2	2
13	180650090-T110	排气口密封垫	GASKET, EX., PIPE	1	1	1



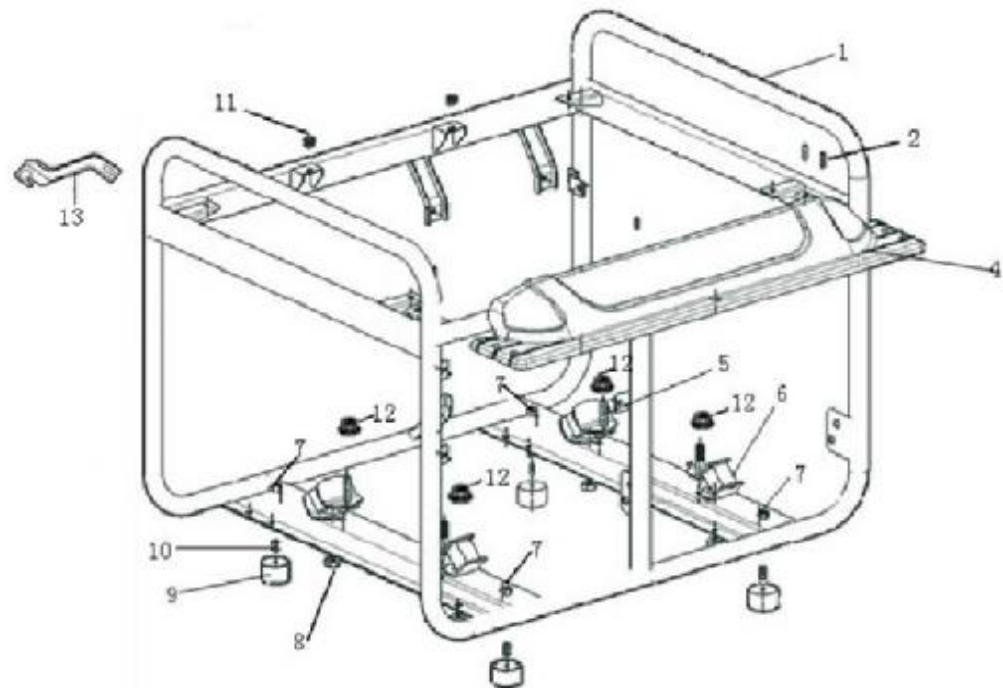
燃油箱（Fuel tank）

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量（Quantity）		
				WG6500M	WG6500MT	WG6500MP
1	170490111-T56B	油箱部件	TANK COMP., FUEL	1	1	1
2	170870044-T520	油箱盖	CAP COMP.,FUEL FILLER	1	1	1
3	170720005-T560	燃油滤网	FILTER, FUEL TANK	1	1	1
4	170980057-T520	油开关	COCK COMP., FUEL	1	1	1
5	170740008-T560	油标部件	METER COMP., FUEL	1	1	1
6	380450444-0002	平垫	WASHERφ6×φ25×2	4	4	4
7	170710014-T520	油箱衬管	COLLAR, TANK CUSHION	4	4	4
8	170700050-T520	油箱减震胶套	RUBBER, FUEL CUSHION	4	4	4
9	380220044-0002	十字槽沉头螺钉M5*12	SCREW, FLAT, 5×12	2	2	2
10	380140102-0004	六角头法兰面螺栓M6*25	BOLT, FLANGE, 6×25	4	4	4
11	380950188-0001	管夹	CLIP, TUBE	2	2	2
12	380750402-0001	油管	TUBE, FUEL	1	1	1
13	380770188-T560	保护套管	RUBBER, FUEL TUBE	1	1	1



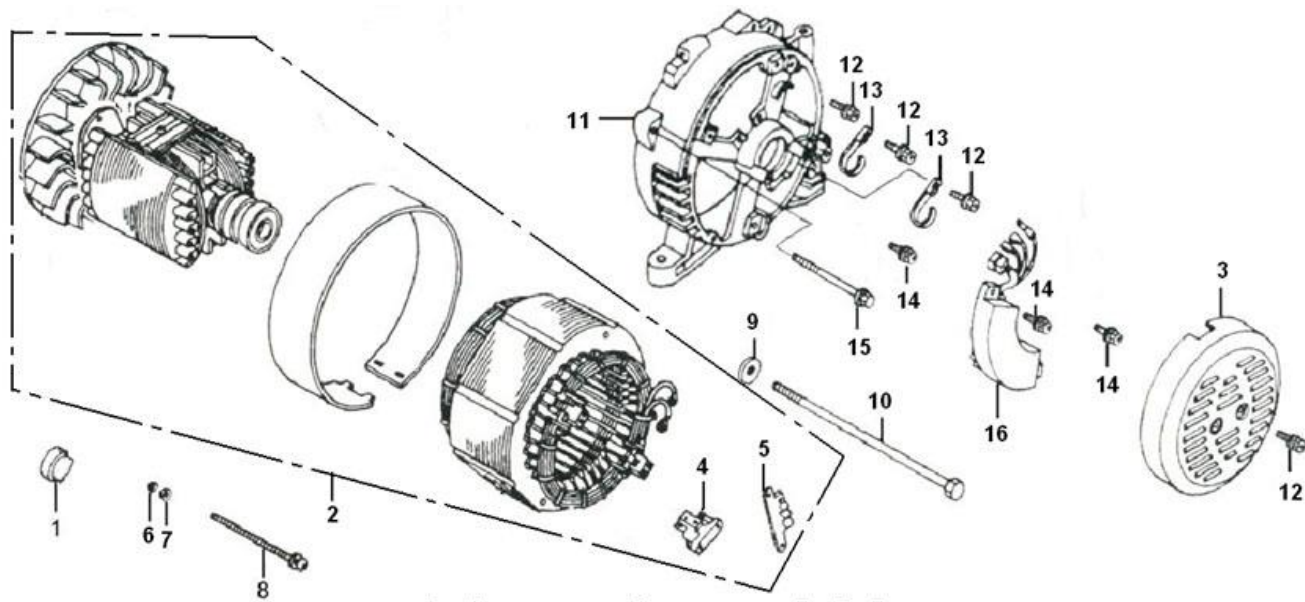
控制面板 (Control panel)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	271860103-T612	控制面板	CONTORL PANEL	1	1	1
2	271950013-T560	面板后罩壳	PANEL COVER	1	1	1
3	272030001-T525	接地端子部件	TERMINAL SET,EARTH	1	1	1
4	271940002-T566	电压转换开关	VOLTAGE SELECTOR	1	1	1
5	271290026-T560	断路保护器(30A)	PROTECTOR CIRCUIT (30A)	1	1	1
6	271290010-T560	断路保护器 (23A)	PROTECTOR CIRCUIT(23A)	1	1	1
7	281910012-T56F	电压表	VOLT METER	1	1	1
8	271810006-T560	启动控制开关	ENGINE SWITCH	1	1	1
9	271890022-T560	电源插座组合	SOCKET	1	1	1
10	272490009-T560	保险管座组合	CASE, FUSE CONNECTOR	1	1	1
11	380990008-T560	保险管	FUSE	1	1	1
12	271920001-T566	整流桥	RECTIFIEER BRIDGE	1	1	1
13	271890031-T560	定位线卡	GROMMET	2	2	2
14	271890032-T560	定位线卡	GROMMET	1	1	1
15	271851039-T612	控制面板部件	PANEL ASSY., CONTROL	1	1	1



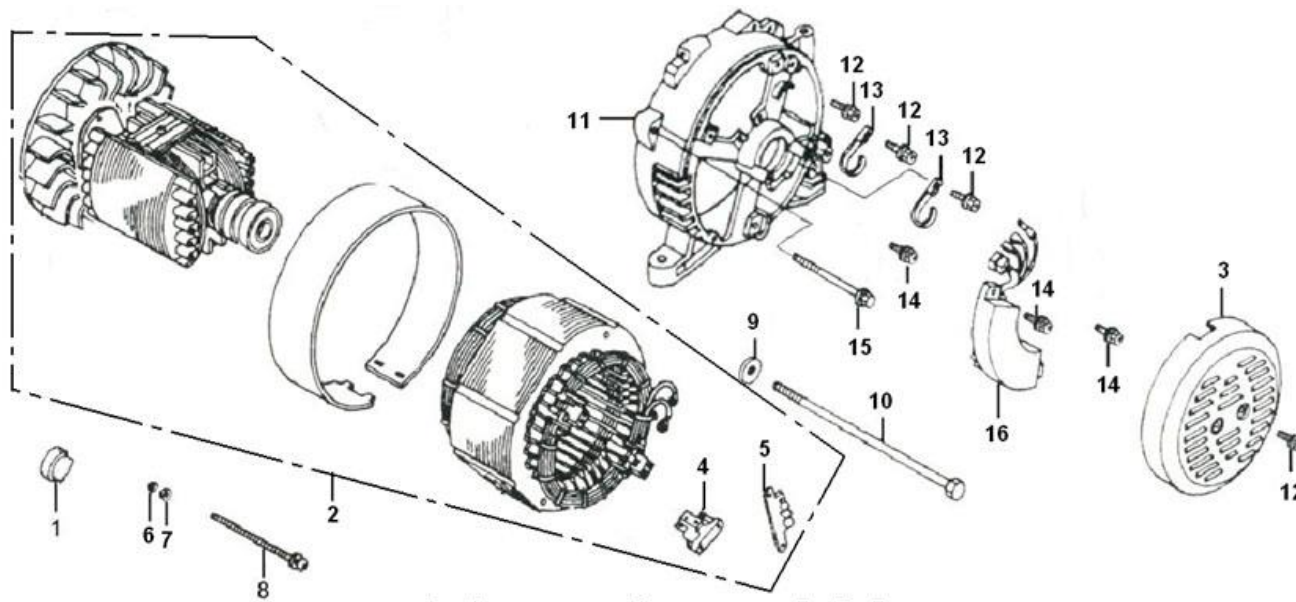
机架 (Frame)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	300720217-T612	机架部件	FRAME ASSY.	1	1	1
2	380140003-0007	螺栓M6×20	BOLT , 6×20	4	4	4
3	380140215-0004	螺栓M6×14	BOLT , 6×14	1	1	1
4	340060041-T560	油箱护板	GASOLINE TANK PLANK	1	1	1
5	300790002-T560	主机缓冲座2	RUBBER RIGHT, BOTTOM	2	2	2
6	300780002-T560	主机缓冲座	RUBBER LEFT, BOTTOM	2	2	2
7	380370048-0001	六角法兰面螺母M6	NUT, FLANGE	4	4	4
8	380370007-0004	六角法兰面螺母M8	NUT, FLANGE, 8MM	4	4	4
9	300770005-T810	机架减震座	RUBBER , SHOCK ABSORBER	4	4	4
10	380140215-0003	螺栓M6×14	BOLT , 6×14	4	4	4
11	170700051-T560	油箱减震胶垫	EMAIL DAMPING PADS	2	2	2
12	380370077-0001	六角法兰面螺母M10	NUT, FLANGE, M10	4	4	4
13	300710058-T560	空滤器支架	STAY,AIR CLEANER	1	1	1



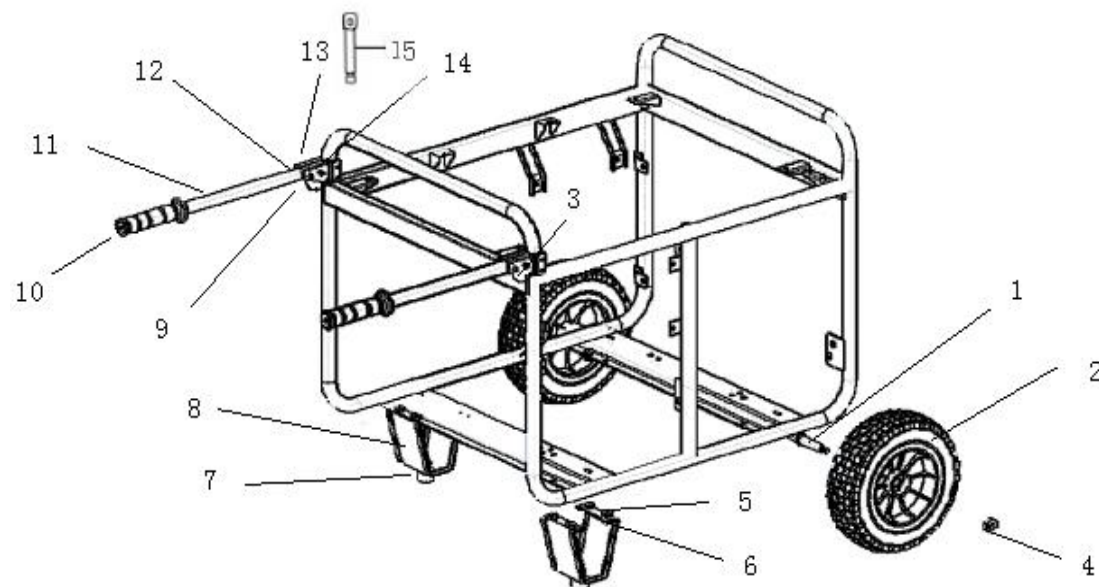
定子/转子/后支撑 (Stator/Totor/Housing)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M	WG6500MT	WG6500MP
1	660030002-T560	电机挡块	GROMMET, CRANKCASE	1	1	1
2	660080251-T560	电机部件	ALTERNATOR PARTS	1	1	1
3	660020002-T560	电机后端盖	COVER, GENERATOR END	1	1	1
4	660120001-T560	碳刷组合	BRUSH ASSY.	1	1	1
5	660140001-T560	电压接线板	TERMINAL, VOLT CHANGE	1	1	1
6	660780001-T560	电机定子螺母M5*0.8	NUT	2	2	2
7	380460005-0003	弹垫性圈	WASHER, SPRING, 5	2	2	2
8	380140501-T560	六角头法兰面螺栓M6*193	BOLT, FLANGE	2	2	2
9	380450515-T560	平垫圈	WASHER	1	1	1
10	380070180-T56P	六角头螺栓M10*285	BOLT, HEX.	1	1	1
11	660010002-T560	电机后支撑	HOUSING, RR	1	1	1
12	380140167-0002	六角头法兰面螺栓M5*12	BOLT, FLANGE,	7	7	7
13	380900061-T560	箍带	TIE, CABLE	2	2	2
14	380140053-0002	六角头法兰面螺栓M5*16	BOLT, FLANGE,	3	3	3



定子/转子/后支撑 (Stator/Totor/Housing)

[illegible]



机组附件 (Unit Accessories)

序号 Ser.No	零部件编号 Part No.	零部件名称	Description	数量 (Quantity)		
				WG6500M-1	WG6500MT-1	WG6500MP-1
1	660730034-T612	机组支撑轮轴	SHAFT COMP. RIGHT WHEEL	1	1	1
2	660680022-T612	支撑轮部件	WHEEL COMP.	2	2	2
3	320750013-0001	手把管限位块	THE TUBE SET BLOCKS	2	2	2
4	380400002-0004	全金属六角法兰锁紧螺母M12	THE METAL HEX FLANGE LOCK NUT	2	2	2
5	380370007-0006	六角头法兰面螺母M8	BOLT, FLANGE,	14	14	14
6	380140040-0006	六角头法兰面螺栓M8*16	BOLT, FLANGE	12	12	12
7	300770005-0001	机架减震座	FRAME SHOCK ABSORPTION SEATS	2	2	2
8	300800019-T612	机架减震座支架	FRAME COMP BARRE	2	2	2
9	320990001-T56B	手把管定位销链	THE POSITIONING CHAIN PIPE	2	2	2
10	320180155-T560	手把胶	THE RUBBER HAND,	2	2	2
11	320400003-T56B	手把管组合	THE TUBE COMBINATIONS	2	2	2
12	320420009-T56F	手把管连接支架	THE PIPE BRACKET	2	2	2
13	380140052-0006	六角头法兰面螺栓M6x40	HEX FLANG BOLTS	6	6	6
14	380370048-0003	六角法兰面螺母M6	HEX FLANGE SURFACE NUT	6	6	6
15	320750013-0001	手把管限位块	THE TUBE SET BLOCKS	2	2	2



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